Valves



When you need it now... or don't know how

PLUMBING & HEATING • PUMPS • WATER CONDITIONING MULTIFAMILY HOUSING SUPPLIES

CATALOG

610.275.4453

duffcompany.com

PLUMBING VALVES

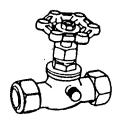
STOP AND WASTE VALVES



STANDARD PATTERN					
SIZE	SWE	EAT	THRE	ADED	
	FIG. NO.	PRICE	FIG. NO.	PRICE	
3/8	5853		-		
1/2	5857		5798		
3/4	5995		5800		



COMPRESSION STOP AND WASTE VALVES



Sweat to Copper
Compression to Copper
CPVC to CPVC

GREAT if you can't use an open flame or don't want to solder!

SIZE	FIG. NO.	PRICE
1/2	6031	
3/4	6032	

STOP VALVES





SIZE	SWE	AT	THREA	ADED
	FIG. NO.	PRICE	FIG. NO.	PRICE
1/2	5795		5790	
3/4	5796		5792	

ANGLE STOP VALVES





SIZE	SWE	AT	THRI	EAD
	FIG. NO.	PRICE	FIG. NO.	PRICE
1/2	6005		6000	
3/4	6007		6002	

STOP AND WASTE CAPS

SIZE	FIG. NO.	PRICE
5/16	6201	
3/8	44411	



BOILER DRAINS



STANDARD PATTERN

SIZE	FIG NO	PRICE
1/2"SWT X MIP	6015	
3/"4 MIP	6018	

MORE PLUMBING VALVES

TILE STOP



Available sweat or threaded for installation on tile walls

NEEDLE VALVE



SIZE	FIG	PRICE
1/8	6556	
1/4	6558	
3/8	6549	

LONG STEM VALVE



Perfect for hard to reach spots.

Available threaded or sweat

ANGLE NEEDLE



Rated 250WOG

SEE PAGE 610 FOR MACPAC CURB STOP VALVES.

WATER SERVICE VALVES



MAC PAC Style also available in stock!





SIZE	FIG NO	PRICE
1/2		
3/4	6732	
1	6733	
1 1/4	6734	
1 1/2	6735	
2	6736	





GROUND KEY STOP AND WASTE

FIG NO	PRICE
6740	

COMPACT PATTERN BRONZE VALVES PROVIDING AN ECONOMICAL ALTERNATIVE TO STANDARD PATTERN VALVES!

GATE VALVES





SIZE	SWEAT	THREADED)
	FIG. NO.	PRICE	FIG. NO.	PRICE
1/2	6761		6752	
3/4	6762		6753	
1	6763		6754	
1 1/4	6764		6755	
1 1/2	6765		6756	
2	6766		6757	
2 1/2			6758	
3	6768		6759	
4			6760	

CHECK VALVES





SIZE	SWEAT	THREADED		
	FIG. NO.	PRICE	FIG. NO.	PRICE
1/2	6780		6771	
3/4	6781		6772	
1	222985		6773	
1 1/4	6783		6774	
1 1/2	6784		6775	
2	6785		6776	
2 1/2	6786		6777	
3			6778	
4	6788		6779	

COMPACT PATTERN BALL VALVES





SIZE	SWEAT	THREADED)
	FIG. NO.	PRICE	FIG. NO.	PRICE
1/2	4163		4168	
3/4	247997		4169	
1	247998		22734	
1 1/4	247945		38837	
1 1/2	248001		38838	
2	248000		38839	
2 1/2	4170		4172	
3	4171		248202	
4	47421		4174	

COMPACT STOP AND WASTE VALVES





CITE	SWEAT	THREADED
SIZE	FIG. NO.	FIG. NO.
3/8		8873
1/2	6206	6228
3/4	6227	6229

COMPACT BOILER DRAINS



SIZE	FIG	PRICE
1/2	6230	
3/4	6231	

MICRO BALL VALVE



SIZE	FIG. NO.
1/8"	250938



SIZE	FIG. NO.	
1/4"	96921	
1/4" (MVF)	153150	



See Page 15 For Premium Ball Valves

IDEAL FOR PUMP INSTALLATIONS, RESIDENTIAL PLUMBING AND HEATING JOBS!

SILLCOCKS



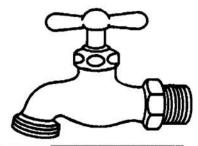
SIZE	SWEAT		THREAD	
	FIG. NO.	PRICE	FIG. NO.	PRICE
1/2	6011		6008	
3/4	6013		6010	

FROSTPROOF HYDRANTS



BURY SIZE	APPROX OVERALL LENGTH	FIG. NO.	PRICE
2'	5'	25449	
3'	6'	5304	
4'	7'	5306	
5'	8'	18460	

HOSE BIBBS



SIZE	ROUGH BRASS		
	FIG. NO.	PRICE	
1/2	20316		
3/4	20317		

OUTSIDE FAUCETS

FROST PROOF SILLCOCKS

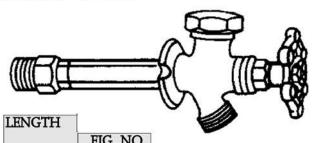


FIG. NO.
6019
6021
6022
6027
6028
6030

*All 1/2"SWT X MIP

ANTI-SYPHON PATTERN PROVIDES:

- FREEZE PROTECTION Water from the hydrant will drain in a steady gentle straerm for for approximately 15-20 seconds after the hydrant is turned off.
- **HEALTH PROTECTION** In the event of back syphonage due to a drop in inlet pressure, the vacuum breaker will intake air through the post to break the syphoning action. Any water trying to make its way back to the potable water supply due to bad syphonage or backpressure will be blocked at the point of the backflow preventer/vacuum brealer and drain harmlessly to the ground through the air ports.

LOCKSHIELD SILLCOCKS



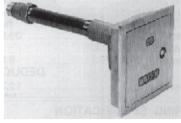


SIZE	FIG. NO.	PRICE
1/2	18067	
3/4	50828	

SILLCOCK KEY

FIG. NO.	PRICE
17491	

OUTSIDE FAUCETS

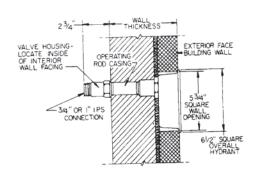


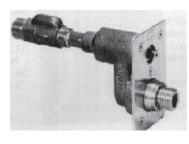
building facades.

WALL HYDRANT encased, non-freeze

A flush, fully enclosed, fully protected installation in any type wall construction. Hinged box cover can be locked to prevent vandalism. The same key that unlocks operates hydrant. Amply wide flange of box extends over wall opening and provides neat, flush installation for modern

Call or email us for available manufacturers and models.





WALL HYDRANT exposed, non-freeze, automatic draining, anti-syphon

Where the added security of a box hydrant is not required. Optional wall clamp shown to anchor hydrant in wall. Stainless steel face provides for flush installation and years of noncorroded appearance.

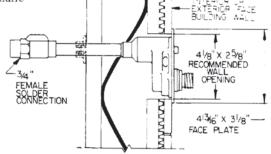
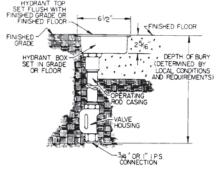


FIG NO	PRICE
DCZ1321	



POST HYDRANT EXPOSED, NON-FREEZE

A unique housing designed for aesthetic appeal. Siphon resistant drain port prevents sub-surface water contamination from entering hydrant. Upward movement of the washer guide when the hydrant is turned on, positions O Rings to seal off drain port. When hydrant is turned off, the washer guide moves down, clearing drain port to permit complete drainage















BARREL FAUCETS



P L A S T I C Conventional polyethylene construction. Two sizes offered, 3/4" NPT and 2'NPT. for use with steel and polyethylene drums. Instant 'on' 'off' control provides smooth, fast flow with no dribble.

2" size will empty 55 gal. drum of average materials in about 3 minutes.

SIZE	FIG NO	PRICE
3/4	18962	
2	30045	
2	30045	



DIE CAST Automatically self-closing. Push lever control; functions perfectly in all climactic conditions. Nylon valve and tempered coil spring. Can be padlocked in open or closed position.

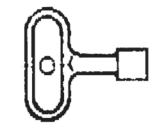
FIG NO	PRICE
5308	



BRASS Modern design; large flow capacity. Spring held plug assures easy turning and perfect adjustment. Cadmium plated steel handle

FIG NO	PRICE	
5307		

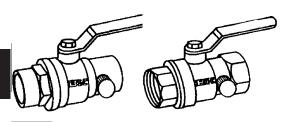
HYDRANT KEYS



SIZE	FIG NO	PRICE
SMITH	29207	
ZURN	17997	

DUFF CO.

BALL VALVE WITH WASTE



	SWE	AT	THREADED				
SIZE	FIG. NO.	PRICE	FIG. NO.	PRICE			
1/2	17609		17612				
3/4	17610		17613				
1	17611		17614				

COMPRESSION BALL VALVE

Heavy duty brass construction. Rated for 600 PSI of water, oil or air. Teflon seals. Compression end for solderless connection to copper tubing.

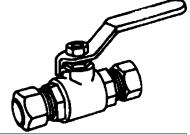


	FIG NO	SIZE
Look for	42935	1/2
Sharkbite Valves	42936	3/4
on page 16B	42937	1

PET COCKS



Tested at 80 LBS air pressure - Standard - Spring bottom, 5/32" port





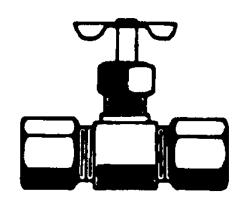




See page 16B for Mini Ball Valves

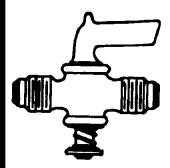
	1 3							
	AIR COCK		DOUBL	E MALE	DOUBLE	FEMALE	MALE X FEMALE	
SIZE	FIG NO	PRICE	FIG NO	PRICE	FIG NO	PRICE	FIG NO	PRICE
1/8	8450		8460		8469		8479	
1/4	8453		8462		8471		8481	
3/8	8456		8464		8473		8482	
1/2	8458		8466		8475		8483	

COMPRESSION VALVE



TUBE OD SIZE	FIG NO	PRICE
1/4	4996	
3/8	4997	

FLARE VALVE



TUBE OD SIZE	FIG NO	PRICE
1/4	5003	
3/8	5007	
1/2		

DRAIN COCK



PIPE SIZE	FIG NO	PRICE
1/8	5042	
1, 0	0012	
1/4	5045	
3/8	5047	
1/2	5052	



How to Select Valves for Your Service

The purpose of a valve is to stop or control the flow of material through a piping system. Valves are manufactured in various configurations. Practically any type of end connection is available.

GATE VALVE

As the name implies this particular valve has a gate that moves perpendicular to flow of the service. In the up position it is open. In the down position it is closed. The flow is straight through, so it does not lend itself for use as a metering valve. The gate valve is used mainly as an on-and-off valve.

Gate valves are furnished in screwed, socket weld, screwed by socket weld, raised face flange, flat face flange, RTJ face and butt weld end connections.

Gate valve extras include:

- 1. Split, Flex or Solid Wedge
- 2. Stellite Seat & Disc
- 3. Rising or Non-Rising Stem

GLOBE VALVE

In the globe valve, the flow pattern is offset and not a straight through flow. This design affords a better closure than a gate valve and can be used for metering. All end connections previously mentioned in this manual are available.

Valves are supplied in a wide variety of materials. Smaller sizes, 2" and under, are manufactured in both forged and cast material. Above 2" are generally in cast material. For material specifications see page 18.

TRIM

Trim refers to stem, seat and disc in Gate Valves and Disc Plug in Globe Valves.

A variety of trims can be used on the seat, stem, or disc. 11% to 13% chrome (F6,410SS) is accepted as standard on most types of valves.

NEEDLE VALVE

This valve is generally used on instrumentation because of its excellent control of flow. The stem is a tapered needle and the flow pattern is offset.

CHECK VALVE

This valve is used to stop back flow to the upstream side of the valve. The design is quite simple. A hinged door or ball is placed inside the valve. With the pressure coming upstream the door or ball is held open; when the pressure increases on the downstream side, it forces the door or ball to close, stopping any back flow.

The wide variety of check valves available makes this valve quite versatile:

HORIZONTAL SWING

Designed to operate in the horizontal position.

PISTON

This valve works up and down providing a strong, firm seal under high pressure conditions.

BALL

Uses a ball rather than a clapper.

BALL VALVE

(Reduced Pattern Design)
A ball is set between two seats, with a hole through the center. By turning the handle 90° you go from full on to full off. This design does not lend itself to metering. All end connections available.

BUTTERFLY VALVE

Similar to a ball valve except a door or rotating "gate" is used. A turn of 90° on the handle goes from full on to full off.

PLUG VALVE

A solid plug is set in the body with a hole through the center. The straight through flow pattern does not permit metering. Like Ball and Butterfly valves, a 90° turn on handle goes from full on to full off. All end connections available.

DUFF CO.

FLOW CHARACTERISTICS and RESISTANCE



The amount of fluid permitted to pass through a valve varies with its basic pattern. Generally, the greater the degree of pressure control, the greater the restriction of flow, pressure drop and energy loss. Many formulas and equations have been developed to determine precisely pressure drops and energy losses for specific sizes of valves, types of valves, fluids, and flow conditions.

To assist in making average calculations, the diagrams on the right indicate the relative capacity and direction of flow permitted by several basic valve patterns, and the table at the bottom of the page gives the approximate flow resistance of full open valves compared to the equivalent feet of schedule 40 pipe.

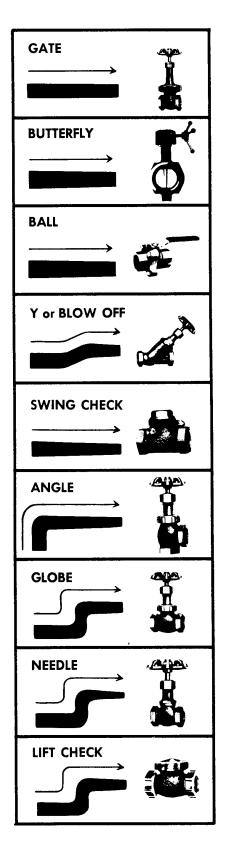
As indicated, gate valves allow maximum flow, with butterfly, ball, Y, swing check, angle, globe, and lift check patterns following in increasing order of flow resistance.

VALVE TYPE

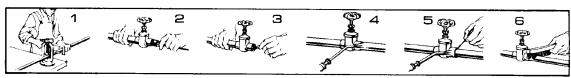
VALVE SIZE, IN.	GATE	BLV	BFV	Υ	SWING CHECK	ANGLE	GLOBE
1/2	0.4	2	_	3.6	4	8	16
3/4	0.5	1.5	_	4.5	5	12	22
1	0.6	1.9	_	6.3	7	15	27
11/4	8.0	2.4	_	8.0	9	18	37
11/2	0.9	2.8	_	10.0	11	21	44
2	1.2	3	2.2	12.5	14	28	-55
21/2	1.4	_	2.6	13.5	15	32	65
3	1.6	4.7	2.9	18.0	19	41	80
31/2	2.0	_	_	20.0	22	50	100
4	2.2	4.4	3.9	22.5	25	55	120
5	2.9		5.4	28.0	32	70	140
6	3.5	9.7	6.3	36	40	80	160
8	4.5		6.8	45	50	110	220
10	5.5	_	7.5	58	65	140	280
12	6.5	_	9.0	68	75	160	340
14	8.0			81	90	190	380
16	9.0	_	-	95	105	220	430
18	10.0			108	120	250	500
20	12.0	_	_	117	130	270	550
24	14.0			135	150	380	650

CALL OR FAX DUFF'S VALVE EXPERTS PHONE 610-275-4453

FAX 610-279-6299



VALVE INSTALLATION TIPS



SOLDERING AND SILVER BRAZING

Analyze the application to determine which valve is best suited for installation, keeping in mind the service for which the valve is recommended. Before installing the correct valve, review the installation instructions to prevent damage to the valve and assure its maximum efficiency.

- 1. Cut tube and square. Ream, burr and size.
- 2. Use sand cloth or steel wire brush to clean both tube and cut to bright metal. Steel wool is not recommended.
- 3. Apply flux to outside of tube and inside of solder cup. Surfaces to be joined must be completely covered. Use flux sparingly.
- 4. Be sure that valve is fully open. Apply heat to tube first. Transfer as much heat as possible through tube into valve. Avoid prolonged heating of valve itself.
- 4a. Silver Brazing Method:

Assemble parts to be brazed. If fluxed parts are allowed to stand, the water in the flux will evaporate; and dried flux is liable to flake off, exposing metal surfaces to oxidation. Assemble joint by inserting tube into socket hard against the stop. The assembly should be firmly supported so that it will remain in alignment during the brazing operation. Removal of bonnet is recommended when installing U-Valves or globe valves with soft seats.

NOTE: On one inch and larger valves, it is difficult to bring the whole joint up to temperature at one time. It will frequently be found desirable to use a double tip torch to maintain the proper temperature over the larger area. A mild pre-heating of the whole socket area is recommended. Larger valves should be disassembled or the bonnets wrapped with wet rags or padding. Apply heat to parts to be joined. The preferred method is by oxy-acetylene flame. Heat tube first beginning one inch from edge of valve. Sweep flame around tube in short strokes up and down ar right angles to run of tube. To avoid burning through tube, the flame should be in continuous motion and not allowed to remain on any one point.

Apply flame to valve at vase of socket. Heat uniformly, sweeping flame from valve to tube until flux on valve becomes quiet. Avoid excessive heating of valve.

When flux appears liquid and transparent on both tube and valve, start sweeping flame back and forth along axis of joint to maintain heat on parts to be joined, especially toward base of valve socket.

5. Use just enough solder; with wire solder, use 3/4" for a 3/4" valve, etc. If too much solder is used, it may flow past tube stop and clog seating area. When joint is filled, a continuous run of solder or brazing alloy will be visible.

5a. Silver Brazing Method:

Apply brazing wire or rod at point where tube enters valve socket. Keep flame away from rod or wire as it is fed into the joint. Move flame back and forth as alloy is drown into joint. When the proper temperature is reached, alloy will flow readily into space between tube outer wall and valve socket. When joint is filled, a continuous rim of brazing alloy will be visible.

6. Remove excess solder with small brush while plastic, leaving a fillet around end of valve as it cools.

SILVER BRAZING

The strength of a brazed joint does not vary appreciably with the different brazing materials, but depends to a large extent upon the maintenance of proper clearance between the outside of the tube and the valve socket. The interior dimensions of silver brazing valve sockets are machined to the closest tolerances and finished smooth to promote full capillary attraction.

NOTE: Care should be observed in cleaning and in removing residues of the cleaning medium. Attempting to braze a contaminated or improperly cleaned surface will result in an unsatisfactory joint. Silver brazing alloys will not flow over or bond to oxides. Oily or greasy surfaces repel fluxes, leaving bare spots which oxidize and result in voids and inclusions.

THREADING

Grit, dirt or any foreign matter accumulated in the pipe can hinder efficient valve operation and seriously damage vital valve parts. Thoroughly clean pipe internally with air or steam. When threading pipe, gauge pipe threads for size and length to avoid jamming pipe against seat and disc. Thoroughly clean threaded end to remove any harmful steel or iron deposits. For a good joint, use teflon tape or pipe dope. If pipe dope is used, apply sparingly on pipe threads, never on valve threads. Do not allow any pipe dope into valve body in order to avoid damage to disc and seat. Before installation, check line of flow through valve so that valve will function properly. Close valve completely before installation. Apply wrench to hex next to pipe and guard against possible distortion. After installation of valve, support line; a sagging pipe line can distort the valve and cause failure.

FLANGED

There are several steps to follow to make sure that a flanged joint will be properly assembled. First clean the joint carefully. Then loosely assemble the joint by putting in the bottom two or three bolts. Then carefully insert the gasket into place. The bottom bolts will help locate the gasket and hold it in position. Then insert the rest of the bolts into place and tighten all of the bolts evenly - not in rotation, but by the cross over method to load the bolts evenly and eliminate concentrated stresses. The bolts should be checked for tightness after an appropriate interval of use and retightened if necessary.

BRONZE GATE, GLOBE AND CHECK VALVES <u>CLASS 125 VALVES</u>

125 PSI SATURATED STEAM, 200 PSI NON-SHOCK COLD WATER, OIL OR GAS



	(GATE VALVE				GLOBE VALVE			*ANGLE	GLOBE	**	SWIN	G CHEC	CK
SIZE	SW]	EAT	THR	EAD	SW1	EAT	THR	EAD	THR	EAD	SWEAT		THR	EAD
	FIG NO	PRICE	FIG NO	PRICE	FIG NO	PRICE	FIG NO	PRICE	FIG NO	PRICE	FIG NO	PRICE	FIG NO	PRICE
1/4	-		3551		37556		3620		38645		-		3657	
3/8	3586		3553		37557		3634		38646		37559		3662	
1/2	3598		3554		17760		3640		38647		3696		3668	
3/4	3601		3562		17761		3643		38648		3704		3674	
1	3605		3563		17762		3648		38649		3717		3683	
1 1/4	4111		3566		17763		4118		38650		4124		4121	
1 1/2	4116		3568		17764		4119		38651		4125		4122	
2	3608		3573		17765		3652		38652		3721		3691	
2 1/2	4117		3578		-		-		-		38621		-	
3	3618		3582		-		-		_		38622		-	

*BRONZE ANGLE GLOBE VALVES ALSO AVAILABLE WITH SWEAT ENDS.

^{**}Y-PATTERN CHECK VALVES MAY BE INSTALLED IN BOTH HORIZONTAL AND VERTICAL LINES WITH UPWARD FLOW
OR IN ANY INTERMEDIATE POSITION.







BRONZE GATE, GLOVE AND CHECK VALVES CLASS 150 VALVES

150 PSI SATURATED STEAM, 300 PSI NON-SHOCK COLD WATER, OIL OR GAS











ĺ		GATE VALVE GATE VAL' NON-RISING STEM RISING STE				GLOBE VALVE			ANGLE GLOBE		SWING CHECK	
SIZE	SWEAT	THREAD	THRI	EAD	SWE	AT	THR	EAD	THR	EAD	THRI	EAD
	FIG NO PRICE	FIG NO PRICE	FIG NO	PRICE	FIG NO	PRICE	FIG NO	PRICE	FIG NO	PRICE	FIG NO	PRICE
1/4		3729	3777		4591		4442		18341		88892	
3/8	3968	3731	3785		4597		4445		18342		4640	
1/2	3973	3736	3789		4599		4447		18288		4646	
3/4	4052	3740	3795		4604		4451		18343		4663	
1	4075	3743	3801		4606		4455		18344		4668	
1	4139	3749	3805		4611		4461		18345		4681	
1/4	4136	3754	3811		4614		4467		18346		4685	
1	4076	3760	3816		4618		4478		18347		4688	
1/2	4137	3768	3819		4622		4486		-		4691	
2	4096	3773	3828		4629		4493		424		4694	









Specify if ordering with a lever

Can be ordered spring loaded

LEVER OPERATED GLOBE		LIFT CHECK	
1/4" TO 2"		(150 PSI WOG)	
		HORIZONTAL	
	SIZE	FIG NO	
PROVIDE SIZE,	1/4		
	3/8	Call or email us	
SERVICE (STEAM OR	1/2		
WATER), AND WHETHER	3/4	for availability	
WAIER), AND WHEIRER	1		
A LEVER IS	1 1/4	116289	
	1 1/2	94045	
NEEDED	2	96579	

CLASS 300 VALVES

300 PSI SATURATED STEAM, 600 PSI NON-SHOCK COLD WATER, OIL OR GAS









GATE	GLOBE	SWING CHECK	NEEDLE GLOBE
			2 0 0 P S I

SIZE	FIG NO	PRICE I	FIG NO	PRICE	FIG NO	PRICE	FIG NO	PRICE
1/8	-		-		-		4804	
1/4	3834		4500		4698			
3/8	3844		4509		4703			
1/2	3848		4547		4709			
3/4	3851		4556		4714			
1	3852		4562		4715			
1 1/4	4127		4565		4716			
1 1/2	4128		4579		4717			
2	3961		4587		4720			
2 1/2	-		-		-			
3	-		_		-			



PIPE MARKERS



AVAILABLE IN ALL WORDING

ALL DUFF IDENTIFICATION PRODUCTS READILY AVAILABLE!

VALVE TAGS



VALVE LOCKOUT



BALL VALVES AVAILABLE 3/8"TO 2 1/2" GATE VALVES 1"TO 10"

BALL VALVES

BRONZE - TWO PIECE - 600 PSI

FULL PORT UP TO 1" * CONVENTIONAL PORT 1 1/4" TO 3"
FULL PORT AVAILABLE IN ALL SIZES

15 SWP, 600 WOG, CHROME PLATED BALL, REINFORCED TFE SEATS





	H	1/4"	3/8"	1/2"	3/4"	1	1 1/4"	1 1/2"	2	2 1/2	3	4
SWEAT	FIG. NO.	38108	3726	3737	3741	3772	3823	3765	3823	3837	4058	-
THREAD	FIG. NO.	3673	3677	3679	3684	3686	3703	3708	3711	3713	3716	-

BRONZE - TWO PIECE WITH SS BALL & STEM - 600 PSI

FULL PORT UP TO 1" * CONVENTIONAL PORT 1 1/4" TO 3"
FULL PORT AVAILABLE IN ALL SIZES

600 WOG, 316SS BALL AND STEM, REINFORCED TFE SEATS



ADD LIFE TO YOUR VALVES WITH A STAINLESS STEEL BALL AND STEM	Z

		1/4"	3/8"	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	2 1/2"	3"
THREAD	FIG. NO.	50394	50395	50396	50397	50398	50399	50400	50401	50402	50403
	-										
CTTTAT	FIG. NO.	E0202	E0204	LU30L	EN204	EN207	20388	20380	20300	50391	50393

STAINLESS AND CARBON STEEL - TWO PIECE - 2000 PSI

1/2" - 2" = STANDARD PORT * THREADED ENDS

1/2" - 1" ARE RATED AT 2000 PSI * 1 1/4" - 2" ARE RATED AT 1500 PSI



			1/4"	3/8"	1/2"	3/4"	1	1 1/4"	1 1/2"	2	3
12 000	inless teel	FIG. NO.	4114	4115	4120	4123	4126	4129	4131	4132	-
	rbon teel	FIG. NO.	4072	4078	4088	4083	4091	4093	4112	4113	-





APOLLO VALVES ALSO AVAILABLE

BALL VALVES

BRONZE - TWO PIECE - 600 PSI - LOCKING HANDLE

CONVENTIONAL PORT



PROTECT YOUR EMPLOYEES AND YOURSELF!



		1/4"	3/8"	1/2"	3/4"	1"	11/4"	11/2"	2"	2 1/2"	3"
SWEAT	FIG. NO.	50570	50571	50572	50573	50574	50575	50576	50577	_	
THREADED	FIG. NO.	50560	50561	50562	50563	50564	50565	50566	50567	_	_

BRONZE * THREE PIECE

FULL PORT, STAINLESS AND CARBON STEEL ARE ALWAYS AVAILABLE

		1/4"	3/8"	1/2"	3/4"	1	1 1/4"	1 1/2"	2"	2 1/2"
SWEAT	FIG. #	4147	4148	4149	4150	4152	93836	4156	4159	4161
THREAD	FIG. #	4133	4135	4138	4140	4141	4142	4143	4144	4145



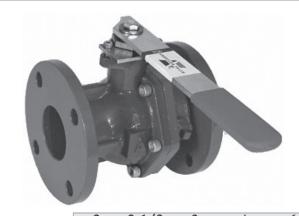
FLANGED * CAST IRON

SAME FACE TO FACE DIMENSION AS A GATE VALVE





ALSO
AVAILABLE WITH
GEAR
OPERATOR!



 2
 2 1/2
 3
 4
 6
 8

 FIG. NO.
 18136
 18137
 18138
 18139
 18140
 53214



SHARKBITE BALL VALVES

1/2"	197275
3/4"	197276
1"	220616



SIZE	FIG NO.	WITH DROP EAR FIG NO.
3/8"	172824	_
1/2"	172827	336560
3/4"	172828	336561
1"	172829	336557



SIZE	FIG NO.	
1/2"	252857	
3/4"	252858	
1"	252859	
1-1/4"	252860	
1-1/2"	252861	
2"	252862	

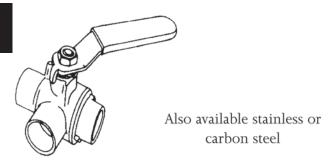
Call for available sizes and manufacturers

See page 213A for supply stop valves including Pex and SharBite

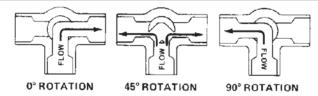
DUFF CO. VALVES

BALL VALVES

BRONZE THREE WAY BALL VALVE



	SWI	SWEAT		ADED
SIZE	FIG NO	PRICE	FIG NO	PRICE
1/4				
3/8				
1/2	50472		4177	
3/4	50473		4178	
1	50474		4179	
1 1/4			4180	
1 1/2			4182	
2			4186	
2 1/2				
3				



This full port three way ball valve is the ideal choice fluid systems requiring minimum pressure loss and "diverter" operation. Use for water, oil or gas up to 400 psi.

REPLACES 2 BALL VALVES AND A TEE

CLASS 150 AND 300 FLANGED BALL VALVES





STAINLESS STEEL - BRONZE - CARBON STEEL SIZES THROUGH 12"

ACTUATED BALL VALVES



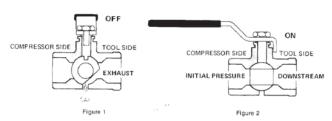


PNEUMATIC

ELECTRIC

Actuators available for all size valves

BALL VALVES FOR COMPRESSED AIR



The safety exhaust valve body and ball are drilled to provide vent for relieving air pressure downstream. The closed, or off position (figure 1), the valves provide continuous air relief on the downstream side of the valve to 175 psi. Ideal for use when applied pressure to downstream equipment must be relieved for safety reasons. In the open, or on position (Figure 2), the valves provide bubble tight and leakproof service to the downstream side of the valve.

ELECTRIC MOTOR VALVES



SIZES 3/4" THROUGH 2"

BALL VALVE OPTIONS

(Every option not available for every valve)



Ground Washer

GROUNDED STEM
(Ground Washer)
Stainless steel washer used for grounding the lever and stem to the body of the valve to prevent the build-up of static electric charge.



Round Handle ROUND HANDLE Safety handle resistant to accidental operation



TEE HANDLE
Compact handle ideally
suitable where space is a
problem for safety reasons.



Oval Handle - Low Profile
OVAL HANDLE
LOW PROFILE
Used in lieu of lever handles for safety. Also visually indicates open or closed positions.
Extension is 1".



STAINLESS STEEL HAN-DLE & NUT

For use on bronze and carbon steel ball valves where the atmosphere is corrosive. Standard on s8000/s8500 series stainless steel valves.



EXTENDED HANDLE
For insulated pipe in
heating or air
conditioning systems.
Extension is 3".



LATCH-LOK
(Handle Only)
This patented option provides the ability to latch as well as lock the ball valve in both the on or off position. Ideal for hazardous pipe lines where tamperproof protection is a must.



SERRATED MALE BY FEMALE THREADED ENDS

Commonly used with plastic and rubber hose connections; for positive shut-off.

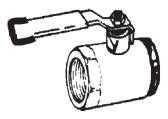


Oval Handle - High Profile

OVAL HANDLE HIGH PROFILE Used on insulated piping service. Extension of the handle is 2".



CHAIN LEVER KIT
For industrial showers
and other remote pipe
requirements. Chain not
furnished.



ROUGH CHROME

For matching up with any laboratory, restaurant or hospital equipment (chrome) where appearance is important.



UL PLATE
UL listed for various services.



BALANCING STOP PLATE For any throttling or semiopen valve requirements such as in the balancing of heating and air conditioning system.



For food processing, pharmaceutical and similar industries where filled seats are not approved.

DURAFILL SEATS

When not standard.

450 degrees F @ 50 psi

150 psi steam

NYLON SEATS

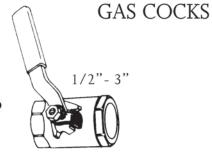
Used for high pressure, low temperature service.



For Fast Service email your order Today! info@duffco.com

DUFF CO. VALVES

FULL PORT GAS RATED BALL VALVE





WAT	
WATER TECHN	IOLOGIES

SIZE	FIG. NO.	PRICE	FIG. NO.	PRICE
1/2	41975		50802	
3/4	41976		50803	
1	47873		-	
1 1/4	6349		-	
1 1/2	6352		-	
2	49737		-	
2 1/2	50788		-	
3	50789		-	

FULL PORT SWEAT BALL VALVES



SIZE	FIG NO
1/2"	55119
3/4"	47872
1"	47874
1-1/4"	62810
1-1/2"	62811
2"	62813
2-1/2"	168473
٦"	117050



BUYING QUALITY
PRODUCTS
IS LIKE BUYING
OATS...

If you want nice, clean, fresh oats, you must pay a fair price. However, if you can be satisfied with oats that have already been through the horse

Well . . . That Comes A Little Cheaper



SPRING LOADED IN-LINE CHECK VALVE

Rated 250- PSIG WOG 125 SWP (with Teflon disc) for horizontal or vertical installation.







	THREA	THREADED		EAT
SIZE	FIG. NO.	PRICE	FIG. NO.	PRICE
3/8	6034		44415	
1/2	6035		6071	
3/4	6046		6075	
1	6038		19012	
1 1/4	6040		44412	
1 1/2	6042		44413	
2	6069		44414	

FLOATS, FLOAT AND FILL VALVES



SINGLE SPUD ROUND FLOAT

FLOAT DIAMETER	TAPPING	COPPER FOR STANDARD SERVICE		STAINLESS STEEL TY FOR CORROSIVE ANI FLUIDS TO 800 DEGR	O NON-CORROSIVE
		FIG. NO.	PRICE	FIG. NO.	PRICE
3	1/4-20 SAE	4937		4974	
4	1/4-20 SAE	4938		4978	
5	1/4-20 SAE	4942		4981	
6	1/4-20 SAE	4944		4991	
7	3/8 F.I.P.	4945			
8	3/8 F.I.P.	4946		5011	
10	3/8 F.I.P.	4962			
12	3/8 F.I.P.	4969		5015	

BRASS AUTOMATIC FILL VALVE



Sizes 3/8" to 1"
Threaded Inlet and Outlet



Threaded Inlet/Free Flow Outlet

arm thumbscrew.

FLOAT ROD



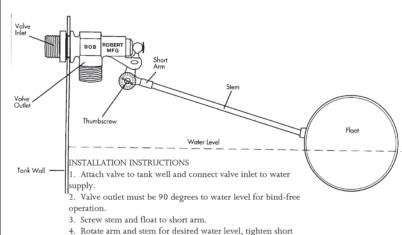
1/4 X 20 SAE

SIZE	FIG NO	PRICE
8"	15056	
9"	15057	
10"	15058	
12"	15059	

FIG NO PRICE SIZE 3/8 4915 1/2 4919 3/4 4921 1 4926 1 1/4 4928 1 1/2 4931 47589

Stainless steel floats and valves ready for immediate shipment

TYPICAL FILL VALVE INSTALLATION



service. Angle type shown.

available.

BRASS INDUSTRIAL FLOAT VALVES

Dimensions / Specifications Adjustable Adjustable Direct Float Valve for open tank Direct Float Valve with stuffing

APPLICATION

Float valves are recommended for controlling a constant level in storage tanks, reservoirs, cooling towers, filtering plants and in all types of industries such as paper mills, packing plants, chemical plants, steel mills, textile mills, laundries, breweries, etc

OPERATION

The standard operation is where a fall in liquid level will open the valve and a rise in the level will close the valve. However, by reversing the linkage the opposite of the above operation will occur.

Approximate Gallons-Per-Minute Flow Capacity @55 P.S.I.

Valve Size	1/2"	·3/4"	1"	11/4"	1 1/2"	2"	3″
GPM	30	50	75	100	125	175	400

Pressure Ratings/Float Sizes/Rod Sizes/Dimensions Gade Float & Lever Valves

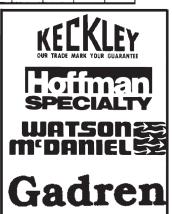
also available.

Globe straight-through type also merged service. Globe straight-

box for closed tank or sub-

through type shown. Angle type

NPT Valve	Maximum	Standard	Standard	Dimensions in Inches												
Size (IPS)	Inlet Pressure	Float Size	Float Rod	A	В	С	D	E	F	G	н	J	K	L	М	0
1/2"	100#	5″	1/4"IPS×16"	13/8	27/s	13/16	21/4	1	4	51/2	6	121/4	5	11	11	16
3/4"	100#	5"	1/4"IPS×16"	11/2	3	7/8	21/4	1	4	51/2	6	121/4	5	111/8	11	16
1"	100#	6"	⅓"IPS×18"	13/4	4	13/16	21/4	1	41/4	6	63/s	121/4	6	111/2	111/2	18
11/4"	100#	6"	¼"IP\$×18"	2	41/4	13/8	21/4	1	43/4	61/2	67/s	121/4	6	113/4	12½	18
11/2"	100#	6"	¼"IP\$×18"	21/8	41/2	11/2	21/4	1	5	6¾	71/8	121/4	6	111/2	11%	18
2"	75#	8"	3/8"IPS × 20"	21/8	53/4	2	31/4	11/2	6	83/4	93/4	15	8	14	131/2	20
3"	75#	8"	3/8"IPS × 24"	3¾	8	3	31/4	11/2	7	91/2	111/2	15	8	20	19	24





ANGLE PATTERN

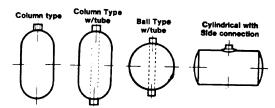
SIZE	COLD V	VATER	HOT W	/ATER
	FIG. NO.	PRICE	FIG. NO.	PRICE
1/2	5018		5058	
3/4	5022		5060	
1	5026		5068	
1 1/4	5031		5071	
1 1/2	5034		5076	
2	5036		50522	
3	5037		5078	

GLOBE PATTERN

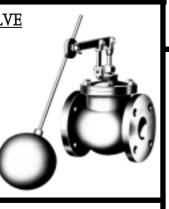
SIZE	COLD V	VATER	HOT W	/ATER
	FIG. NO.	PRICE	FIG. NO.	PRICE
1/2	50521		5080	
3/4	5040		5082	
1	5044		5083	
1 1/4	5046		5088	
1 1/2	5048		5089	
2	5051		5238	
3	5053		5240	

STAINLESS STEEL AVAILABLE FOR IMMEDIATE SHIPMENT

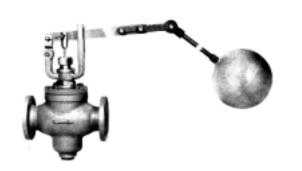
MORE FLOAT & LEVER VALVES OTHER STANDARD FLOAT BALLS LEVER V



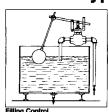
FLANGED FLOAT VALVE Sizes through 8" Available in globe or angle pattern

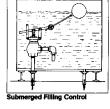


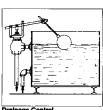
STEAM FLOAT VALVE Sizes 1/2" to 6"

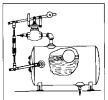


Typical Applications















FLOAT ADAPTERS All sizes available.



FLOAT MECHANISM For operating all lever valves





FLOAT BOX

For use in connection with closed tanks



TYPICAL **APPLICATIONS**

*Open or closed storage tanks

*Vats

*Process Tanks

*Cooling towers

*Basins

*Standpipes

*Receivers

*Feed water heaters

*Condensate tanks

*Reservoirs

*Sprinkler services

*Swimming pools

*All valves can be used on filling control (close on level ris) or drainage control (open on level rise) applica-

OPTIONS:

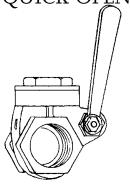
*Floats - all materials, sizes and connections

*Float Rods - brass, stainless steel or galvanized pipe

*Swivel adapter - vertical operation of float rod; replaces rosette and joins the lever and float rod

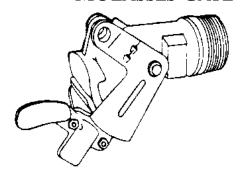
*Trim - main valve and seat can be brass or stainless steel. *Discs and cups - Teflon for temperatures exceeding 125 degrees F to maximum of 350 degrees F.

QUICK OPENING GATE



SIZE	FIG NO	PRICE
3/8		
1/2	5311	
3/4	5312	
1		
1 1/4	5315	
1 1/2	5317	
2	5318	
2 1/2	5319	
3	5321	
4	5322	

MOLASSES GATE



SIZE	FIG NO	PRICE
3/4	5241	
1	5243	
1 1/4	5244	
1 1/2	5245	
2	5246	
3	5248	
4	5249	

FACE TO FACE DIMENSIONS OF FLANGED IRON VALVES

GATE VALVES and BALL VALVES			WING CHECK LVES	ANGLE VALVES CENTRE TO FACE		
SIZE	125 LBS.	250 LBS.	125 LBS.	250 LBS.	125 LBS.	250 LBS.
2	7	8 1/2	8	10 1/2	4	5 1/4
2 1/2	7 1/2	9 1/2	8 1/2	11 1/2	4 1/2	5 3/4
3	8	11 1/8	9 1/2	12 1/2	4 3/4	6 1/4
4	9	12	11 1/2	14	5 3/4	7
5	10	15	13	15 3/4	6 1/2	7 7/8
6	10 1/2	15 7/8	14	17 1/2	7	8 3/4
8	11 1/2	16 1/2	19 1/2	21	-	10 1/2
10	13	18	24 1/	24 1/2	-	-
12	14	19 3/4	27 1/2	28	-	-
14	15	22 1/2	31	-	-	-
16	16	24	27 1/2*	-	-	-
18	17	26	30 1/2*	-	-	-
20	18	28	32 1/2*	-	-	-
24	20	31	-	-	-	-

^{*}These sizes are not covered by ANSI B16.10 specifications. All others in accordance with ANSI B16.10.



All Iron Body Valves of the same size have the same face-to-face dimensions, no matter who the manufacturer is.

CLASS 125 IRON BODY BRONZE MOUNTED GATE, GLOBE AND CHECK VALVES











SIZE	FLANGED GATE VALVE RISING STEM	FLANGED FLANGED FLANGED GATE VALVE GLOBE VALVE GLOBE VALVE NON-RISING STRAIGHT ANGLE STEM FLANGED	CHECK VALVI
	FIG. NO. PRICE		FIG. NO. PRICE
2	4819		4846
2 1/2	4823		4851
3	4824		4855
4	4831	AVAILABLE FOR	4858
5	4836	IMMEDIATE DELIVERY!	4861
6	4840	INVINILDIA IL DELIVENT:	4867
8	4842		4869

ALL FLANGED GATES, GLOBES AND CHECKS AVAILABLE IN 250 SB 500 WOG RATINGS. CALL FOR IMMEDIATE DELIVERY!

ALL IRON GATE, GLOBE and CHECK VALVES













CALL OR EMAIL US FOR IMMEDIATE DELIVERY



DUFF CO. VALVES

NON-RETURN STOP CHECK VALVES







Y-PATTERN

STRAIGHT

ANGLE

SIZES 3"TO 10"

These valves are recommended as a check valve on each boiler in a multiple unit plant.

FOOT VALVES









1/2" THROUGH 30"

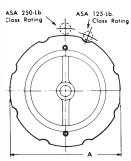
For positive prime with silent operation. Full flow area positive shut-off at all ranges. Silent operation.

More foot valves in pump section!



SILENT CHECK VALVES





SIZE	FIG NO	PRICE
2	44434	
2 1/2	44435	
3	44436	
4	44437	
5	44438	
6	44439	
8	44440	
10	44441	

Use only with flat face flange and full-face gasket

SILENT CHECK VALVES

125 WOG

IDEAL FOR WHEN CHECK VALVE IS LOCATED ON DISCHARGE SIZE OF PUMP. RESULTS IN A SAFE AND SILENT PIPING SYSTEM.

GLOBE STYLE TWIN DISC STYLE





<u>WARNING</u>: Silent check valves may not be used as steam valve or for any air service. Install 3 to 4 pipe diameters from pump discharge or elbows to avoid flow turbulence.

BUTTERFLY VALVES

OPERATING LIFE

Butterfly valves can operate for more than 10,000 cycles and still provide 'bubble tight' shut off. (There are not many valves that can take that kind of punishment).

PRESSURE DROP

Energy costs go up with excessive pressure drop prevalent. Point to keep in mind - the valve or valves are but one factor in a piping system that contribute to pressure drop. Of equal concern are these factors: rlow area of piping

- Friction loss against pipe walls.
- Change of flow direction via fittings.
- Butterfly valve have flow characteristics three times better than globe valves and

approximately 75% of an equivalent size gate valve.

VERSATILITY

Butterfly valves can used for on/off service and throttling/balancing. they are superior in "versatility" as compared to a gate or globe valve. Butterfly valves have a wider range of chemical resistance due to the trim options and choice of elastomeric liners.

WEIGHT

Installation of dollars saved with lightweight butterfly valves as compared to heavyweight cast iron valves, ie, a 10"butterfly valve may weigh 490 pounds. This can be an important consideration when it is added up over an entire system. The heavier the system, the stronger the pipe hangers, and the more expensive they become. So, by considering the weight of a valve one can also reduce piping costs.

PHYSICAL SIZE

Butterfly valves take up approximately 1/6 the space of a gate valve. Every cubic foot of a building costs money; ie, 10"butterfly valve is about 21"high, 10"iron gate is about 43"high.

BUBBLE TIGHT SHUT-OFF

Gate and globe (metal to metal) seats cannot provide bubble tight shut-off.

EASE OF **OPERATION**

Butterfly valves offer 1/4 turn (90 degree) open to close. Gates and globes require multiple turns to open and close. Ease of opening or closing means that butterfly valves can employ less expensive operators.

COST

A butterfly valve is generally 40% the cost of an iron gate. Not only low initial cost but low installation costs also.

MAINTENANCE

Butterfly valves because of their high flow coefficients and resilient seats are virtually self cleaning and are less susceptible to failure due to trash material in the line.

Butterfly valves are bi-directional and may be installed in either direction.

BI-DIRECTIONAL

The stem can be installed in any position.

POSITION

Screwand Bolt Data

VALVE SIZE	ALLBOLTING			WAFERTYPE LUGTYPE		
SIZE	DIA	MACHINE CAP &STUD SCREW		MACHINE BOLTS- LENGTH(A)	MACHINE BOLTS- LENGTH(B)	CAPSCREW LENGTH(C)
2"	.625 (5/8")	4	8	4.50	5.00	1.50
2 1/2"	.625 (5/8*)	4	8	4.50	5.50	1.50
3"	.625 (5/8")	4	8	4.50	5.50	1.625
4"	.625 (5/8*)	8	16	5.00	6.50	1.875
5*	.750 (3/4*)	8	16	5.50	6.00	2.00
6 ^μ	.750 (3/4*)	8	16	5.50	8.00	2.60
8*	.750 (3/4°)	8	16	6.00	8.50	2.25
10°	.875 (7/8°)	12	24	6.50	7.50	2.25
12"	.875 (7/8")	12	24	7.00	7.50	2.50

CAUTION

- 1. Class 250 cast iron and Class 300 steel flanges can not be used on these valve.
- 2. Rubber faced or mechanical flanges are not recommended
- 3. This valve is not recommended for steam service.
- 4. Valves should not be assembled to the flanges and then welded into the piping system.
- 5. Lever-lock handles are not recommended for use on 8" and larger valves.

LUG TYPE



Without Operator 2"-12"

BUTTERFLY VALVES



Lever Operator **Gear Operator** 2"-12" 2"-4"



Gear Operator 5"-12"



Babbit Sprocket Ports 2"-12"

WAFER T	YPE WITH LEVER O	PERATOR	LUG TYPE WITH LEVER OPERATOR				
SIZE	FIG. NO.	PRICE	SIZE	FIG. NO.	PRICE		
2 1/2	5283		2 1/2	5294			
3	5284		3	5296			
4	5289		4	5297			
5	5290		5	5299			
6	5292		6	5300			
8	5293		8	5303			

WAFER TYPE



Without Operator 2"-12"



Lever Operator 2"-12"



Gear Operator 2"-4"



Gear Operator 5"-14"



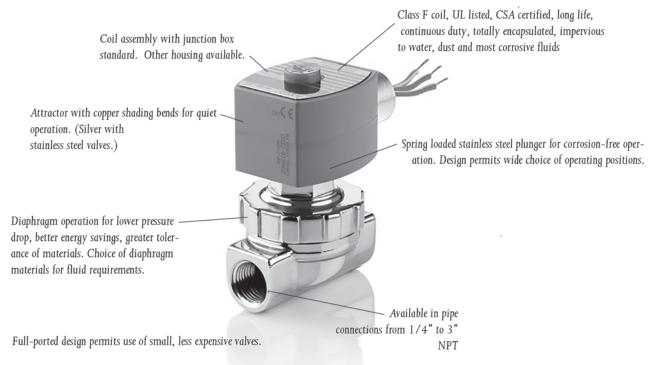
Babbit Sprocket Ports 2"-14"

CAUTION

- 1. Class 250 cast iron and Class 300 steel flanges can not be used on these valve.
- 2. Rubber faced or mechanical flanges are not recommended
- 3. This valve is not recommended for steam service.
- 4. Valves should not be assembled to the flanges and then welded into the piping system.
- 5. Lever-lock handles are not recommended for use on 8" and larger valves.



SOLENOID VALVES FOR INDUSTRIAL APPLICATIONS



Solenoid valves are electrically operated devices used to control flow. The valve is used for the remote on/off or directional control of liquids, gases and steam. Solenoid valves do not regulate flow.



OPERATION

Solenoid valves consist of two main elements; 1) an electrical coil (the solenoid), and 2) a valve body or pressure vessel. The solenoid is the electromagnetic unit that powers (acts to open or close) the valve. The valve is the pressure containing unit that acts to shut off or open media flow.

when the solenoid is energized by an electrical signal, current flow results in the build up of magnetic field. The field attracts a moveable plunger in the valve. Physical movement of the plunger opens or closes a valve orifice which give the valve on/off or directional control of media.

In general, solenoid valves are constructed to be 1) direct-acting, and 2) pilot-operated. In a direct-acting valve, the plunger is in direct contact with the body main orifice, and opens or closes the orifice. In a pilot-operated valve the main orifice is not directly controlled by the plunger but by a diaphragm. This diaphragm, covering the main orifice, contains both a pilot and a bleed orifice.



DUFF CO. VALVES

TYPES OF SOLENOID-PILOT OPERATED

OPERATIONAL SEQUENCE, PILOT OPERATED - (normally-closed)

TO OPEN:

When the solenoid receives an electrical signal a magnetic field is formed which attracts the plunger. The plunger, covering the pilot orifice, lifts off causing system pressure (holding the diaphragm closed) to drop.

As system pressure on top of the diaphragm is reduced, full system pressure on the opposite side of the diaphragm acts to lift the diaphragm away from the main orifice thus allowing full media flow through the valve. Since the bleed orifice is dimensionally small that th pilot orifice, system pressure cannot rebuild on top of the diaphragm as long as the pilot orifice remains open.

TO CLOSE:

When the solenoid is de-energized it releases its hold on the plunger. The plunger drops and covers the pilot orifice. System pressure then builds orifice, forcing the diaphragm down until it covers the main orifice and stops media flow through the valve.

OPERATIONAL SEQUENCE, PILOT-OPERATED (normally open)

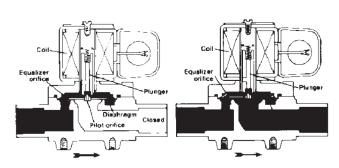
In a normally-open valve, the sequence of operation is reversed from that of a normally closed valve, the main orifice is open when the solenoid is de-energized. All other relationships (eg, the size relationship between the pilot and bleed orifice) still apply.

TO OPEN

When the solenoid is de-energized it releases its hold on the plunger. The plunger uncovers the pilot orifice causing system pressure holding the diaphragm closed to drop. As system pressure on top of the diaphragm is reduced, full system pressure on the opposite side of the diaphragm acts to lift the diaphragm away from the main orifice thus allowing full media flow through the valve.

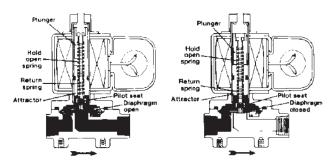
TO CLOSE

When the solenoid is energized it attracts the plunger. The plunger covers the pilot orifice. System pressure then builds up on the top of the diaphragm through the bleed orifice, forcing the diaphragm down until it covers the main orifice and stops media flow through the valve.



Coil De-energized, Valve Closed

Coil Energized, Valve Open

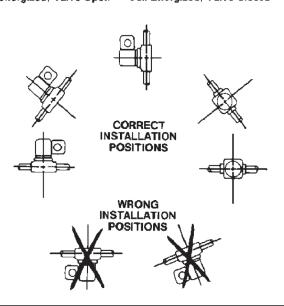


Coil De-energized, Valve Open

Coil Energized, Valve Closed

INSTALLATION INSTRUCTIONS

Proper flow direction is indicated by an arrow on the valve body. The ideal installation is in a horizontal line with the coil located directly on top of the valve. However, solenoid valves may be installed in any position as long as the coil assembly is never lower that the centerline of the valve body.



SOLENOID VALVES



1/4 to 1Minimum pressure = 1 Lbs.
Maximum pressure = 150 Lbs.
Maximum Temp = 225° F



1 1/4 to 1 1/2 Minimum pressure = 5 Lbs. Maximum pressure = 125 Lbs. Maximum Temp = 180° F



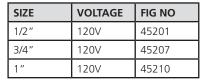
 $\begin{array}{c} \textbf{2 to 3} \\ \text{Minimum pressure} = 2 \text{ Lbs.} \\ \text{Maximum pressure} = 125 \text{ Lbs.} \\ \text{Maximum Temp} = 180^0 \text{ F} \end{array}$

	NORMALLY CLOSED	VALVES
VALVE ONLY	VALVE WITH 24	VALVE

	VALVE C	ONLY	VALVE WITH 24 VOLT COIL				VALVE WITH 240 VOLT COIL	
SIZE	FIG. NO.	PRICE	FIG. NO.	PRICE	FIG. NO.	PRICE	FIG. NO.	PRICE
1/4	38741				45195			
3/8	38742		45200		45198		45199	
1/2	38743		45206		45201		45202	
3/4	38744		45209		45207		45208	
1	38745		45212		45210		45211	
1 1/4			45230		45222		45229	
1 1/2	41399		45233		45231		45232	
2			45215		45213		45214	
3	38750		45221		45219		45220	



- 2-way Normally Closed
- Pilot-Operated
- Piston-Type
- Bronze Construction
- UL Listed
- Variety of Voltages
- Maximum Temperature 195°F
- Pressure Range 5 150 psi water
- Pressure Range 5 100 psi air
- Horizontal Installation
- 120 Volt other voltages available





DUFF CO.

SOLENOID VALVES

STEAM SOLENOID VALVES

Maximum steam pressure 50PSIG Minimum pressure 1 LB Maximum pressure 50 LB Maximum temperature 360°F



	STEAM SOLENOID VALVES - NORMALLY CLOSED													
	VALVE ONLY		VALVE W		VALVE W			/ITH 220						
SIZE	FIG. NO.	PRICE	VOLT COIL FIG. NO. PRICE		120 VOI FIG. NO.	PRICE	VOLT COIL FIG. NO. PRICE							
1/4			45235		45236		45234							
3/8	38752		45239		45237		45238							
1/2			45242		45240		45241							
3/4			45245		45243		45244							
1	38755		45248		45246		45247							

THREE-WAY SOLENOID - NORMALLY CLOSED

CALL OR EMAIL US FOR AVAILABLE SIZES



COILS

VOLTAGE	FIG. NO.	PRICE
24	45226	
110-120	5081	
208-240	45228	

ALL GATE, GLOBE, CHECK, AND BALL VALVES CAN BE **CHROME PLATED!**

VALVES DUFF CO.







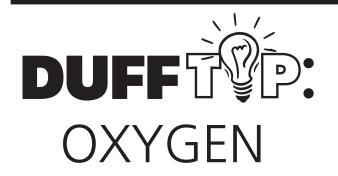
	STR	AIGHTWA	Y (THREADE	D)		FLANGI	ED VALVE	VALVE	
	VAL	.VE	WREI	NCH	VALVE		WREI	NCH	
SIZE	FIG. NO.	PRICE	FIG. NO.	PRICE	FIG. NO.	PRICE	FIG. NO.	PRICE	
1	5086		5105		5095		5105		
1 1/4	5087		5106		5096		5106		
1 1/2	5090		5106		5097		5106		
2	5091		5106		5098		5106		
2 1/2	5092		5104		5099		5104		
3	5093		5104		5100		5104		
4	5094		5107		5101		5107		
5	-		-		5102		5108		
6	-		-		5103		5108		

OTHER PATTERN PLUG VALVES



PLUG VALVE LUBRICANT AVAILABLE

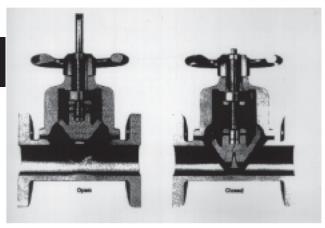
HOMESTEAD® VALVES



All Valves
(Ball, Gate, Globe and Check)
can be cleaned
for oxygen service.

DUFF CO. VALVES

DIAPHRAGM VALVES







WITH NO METAL TO
METAL
CONTACT
ONLY THE
GASKET COMES IN
CONTACT WITH
FLUID

Hundreds of combinations of body material, linings, end connections and types combined with diaphragm selection and modes of operation, add up to thousands of possible combinations while eliminating any metal to metal contacts.

	FLANGED PLASTIC LINED			FLANGED RUBBER LINED			FLANGED LINED ANGLE	
LINING MATERIAL	CAST	DUCTILE	CAST	CAST	DUCTILE	CAST	DUCTILE	IRON
	IRON	IRON	STEEL	IRON	IRON	IRON	IRON	
PVC	X							
SARAN	X	X	X					
POLYPROPYLENE	X	X	X					
TEFZEL	X	X	X					
KYNAR		X						
NEOPRENE #7				X	X			X
SOFT RUBBER #5				X	X			X
hARD RUBBER #10				X	X			X
BUTYL #16				X				
HYPALON #9				X				
SOFT GUM RUBBER #11				X				
#S471				X				
GLASS				X		X	X	X

DIAPHRAGM OPTIONS:

Gum rubber, black butyl, hypalon, ethylene propylene, buna N, natural rubber, neoprene, viton, white buty TFE

FOR SPECIFIC APPLICATIONS, LET OUR VALVE CON-SULTANTS ASSIST YOU IN SELECTING PROPER BOD-IES, LININGS AND DIAPHRAGMS TOO NUMEROUS TO DETAIL!



KNIFE GATE VALVE

Duff Company now offers the industry a versatile line of knife gate valves that can meet your highest quality and engineering standards. We can customize this line of valves to meet diverse customer needs - manual, electric, hydraulic, and pneumatic actuation are available in a wide variety of accessories.



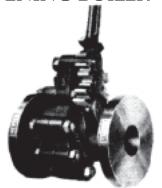
MANUALLY OPERATED PINCH VALVES

Ideal for reliable operation and long life on a variety of tough slurries, abbrasives and chemicals, because the flexible rubber sleeve is the only part exposed to abrasion. They will outlast gate, ball or plug valves whose metal seats will wear quickly.

QUICK OPENING BOILER VALVES



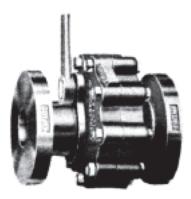
SIZE	FIG NO	PRICE
3/4		
1	5263	
1 1/4	5264	
1 1/2	5266	
2	5268	
2 1/2		



HOW FIGURE 4000 SERIES OPERATES

Line pressure and heavy spring hold disc firmly against the body seat, sealing off the flow. When operated, the disc slides across the body seat pushing harmful boiler scale away, and wiping clean the precision lapped surfaces.

Hand adjustment of the post packing is eliminated. Post packing is self-adjusted by a spring and line pressure. This prevents destructive erosion or leakage of stuffing box.



FEATURES

*Straight through flow
*Leak proof seal disc has self
lapping action, actually improves
with use
*Self wiping action of disc cannot hang up on boiler scale.

SLOW OPENING VALVES (meet ASME/ANSI codes)



FEATURES

Valve can be installed with hand wheel in any position.

Straight through-flow
Leakproof seal-disc has

Leakproof seal-disc has self lapping action, actually improves with use. Seal-disc has wiping action: cannot hang-up on boiler scale.

No retightening after cool down; seal not affected by temperature change. Real slow opening Hard seat (700 BHN) resists erosion

HOW THIS VALVE OPERATES

Line pressure and heavy spring hold disc firmly against the body seat, sealing off the flow. When operated, the disc slides across the body seat pushing harmful boiler scale away, and wiping clean the precision lapped surfaces.

Hand adjustment of the post packing is eliminated. Post packing is self-adjusted by a spring and line pressure. This prevents destructive erosion or leakage of stuffing box.

SLOW OPENING VALVES (meet ASME/ANSI codes)



Sectional view of Angle and "Y" valve

HOW THIS VALVE OPERATES

These valves are of the outside screw and yoke type. The seat and disc are capable of withstanding the severe erosive flow of blow-down service. While quick opening valve holds boiler water, the seat and disc can be easily removed for repair without removing the valve form the line.

BLOW OFF VALVES





ANGLE VALVE FLANGE

❖Iron bodyron Bod **♦**Steel Body

ANGLE VALVE SCREWED

ॐIron Body **♥**Steel Body



STRAIGHTWAY VALVE -**SCREWED**

ॐIron Body

Steel Body



STRAIGHTWAY VALVE **FLANGED**

ॐIron Body

Steel Body

FIRE PROTECTION VALVES



\$175 LB WWP Bronze Gate

- ☼ Threaded

- Block pattern
- Outside screw and yoke
- ₱175 PSI non-shock cold water (400 psi nonshock WOG general service
- **♦** Approved by the New York City Board of Standards.



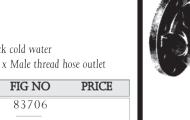
♦175 LB WWP Iron Body Gate

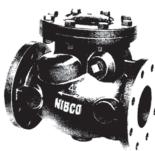
- **ॐ**Flanged
- **‡**UL/ULC listed
- **ॐFM** approved
- Bolted bonnet
- Outside screw and yoke
- Pre-grooved stem for tamper switch mounting.
- ♠175 psi non-shock cold water
- *Approved by the New York City board of Standards



- ₱175 LB WWP Bronze hose Gate
- Threaded with cap and chain
- **\$**UL listed
- FM approved
- Screw in bonnet
- ♠Non-rising stem
- Solid wedge
- ₱ 175 PSI non-shock cold water
- Female NPT inlet x Male thread hose outlet

SIZE	FIG NO	PRICE
1 1/2	83706	
2 1/2		
3 X 2 1/2	83708	





- ♠175 LB WWP iron body check
- **♥**UL/ULC listed
- **ॐ**FM approved
- Bolted bonnet
- Horizontal Swing
- Renewable seat and disc
- ♦ 175 PSI non-shock cold water
- Approved by the New York City board of Standards and Appeals



- ❖300 LB WWP Bronze Hose Gate
- Threaded with cap and chain
- **ॐ**UL listed
- **ॐ**FM approved
- Screw in bonnet
- Rising stem
- Screw-in bonnet
- 300 PSI non-shock cold water

SIZE	FIG NO	PRICE
1 1/2 2 1/2	83690 83692	



FIG. NO. DCBALLDRIP

- ♣1/2" Automatic Ball Drip
- **ॐ**For installation on
- DCF908W
- Closes against pressure
- Opens when pressure is off, allowing water to drain from the fire department connection

FOR ADDITIONAL FIRE PROTECTION VALVES, SEE

STAINLESS STEEL VALVES

CHOOSE FROM OUR FULL LINE OF HIGH QUALITY VALVES TO MEET YOUR NEEDS



Threaded Stainless Steel Gate Valve



Threaded Stainless Steel Full Port Gate Valve



Threaded Stainless Steel Swing Check Valve



Threaded Stainless Steel Ball Valve

SIZE	FIG NO.
1/4"	4114
3/8"	4115
1/2"	4120
3/4"	4123
1"	4126
1-1/2"	4131
2"	4132

SIZE FIG NO. 1/2" 5250 3/4" 5252 1" 5254 1-1/4" 5255 1-1/2" 5256 5257 58964 2-1/2" 61785



Flanged Stainless Steel Swing Check Valve



Flanged Stainless Steel Ball Valve



Flanged Stainless Steel Gate Valve



DUFF gladly accepts VISA & Mastercard



IRON BODY AWWA VALVES



AWWA inside screw, non-rising stem, bronze trim, solid wedges, O-ring gland, square operating nut.

Conforms to AWWA specifications and has identifying AWWA cast on bonnet. Generally recommended for shutoff on water lines.

\$200 psi water, 4"-12": 175 psi 14": 150 psi 16"-20"

TYPE OF ENDS:

tyton, 4"-12"
Flanged X Mechanical Joint, 4"-12"
Mechanical Joint, 4"-20"
Flanged X Tyton, 4"-12"
Flanged X Ring - Tite, 4"-12"



AWWA inside screw, non-rising stem, bronze trim, solid wedges, Wheel operated

This valve contained flanged ends. Sizes up to 20"fitted with O-ring gland. larger sizes have conventional packing box.

\$200 psi water, 4"-12"

\$175 psi water 14"

₩150 psi water 16"-48"

Flanged, 4"-10"

Flanged, 24"- 48"

IRON BODY AWWA BUTTERFLY VALVES





These butterfly valves are manufactured to AWWA C-5604 specifications are are available with various types of ends in a full range of pressures and velocity with manual, electric, hydraulic, or pneumatic actuators. Positioners for flow regulation and actuators with special features to suit individual requirements can also be supplied.

The rubber seat is precision molded of natural rubber and constructed so that it can be accurately adjusted over 360 degrees seating surface to endure bubble-tight shut-off on pressures to a maximum rating of 250 psig.

Optional materials are available for special services and pressure applications.

MOUNTING BRACKETS



MOUNTING BRACKETS

Mounting brackets and couplings are available in a wide variety of configurations to suit specific applications.

PNEUMATIC ACTUATORS



PNEUMATIC ACTUATORS

Many basic models - air to close; air to open spring to close, air to close, spring to open Choice of double-acting or spring-return fail-safe models.

VALVE ACTUATORS



ELECTRIC ACTUATOR

Many basic models - air to close; air to open, Many basic models - brushless induction spring to close, air to close, spring to open motors

- 35 45,000 lb-in. rated torque outputs
- ♣2 to 20 second standard cycle speeds (90 degree travel). Special cycle time also available
- Reversible models precision adjustable up to 260 degrees rotation
- All models are available unidirectional.



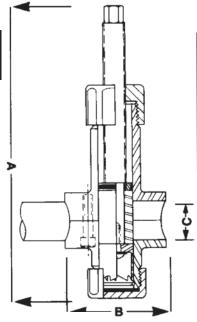
We'll show you how!



Call or email your DUFF rep today! 610-275-4453 info@duffco.com DUFF CO. VALVES

ADD-A-VALVE

DIMENSIONS IN INCHES



	VALVE						
FIG NO.	SIZE	Α	В	C	OPEN	CLOSED	ADD A VALVE
96496	1/2"	3.83	1.96	.62	5.86	4.37	WITHOUT
181148	3/4"	4.76	2.28	.87	7.28	5.00	SHUTTING OFF
165928	1"	5.66	2.63	1.12	8.81	6.29	THE WATER
164566	1-1/4"	6.93	3.27	1.37	10.59	7.55	IN 30 SECONDS
164567	1-1/2"	7.89	3.62	1.62	12.08	8.54	OR LESS!
173409	2"	9.98	4.44	2.12	15.15	10.59	

Designed for use on L&K type copper tubing - on cold water systems only, ADD-A-VALVE is not recommended for type M or thinner wall copper tubing and carries absolutely no guarantee!

To install the ADD-A-VALVE under pressure, on L or K type copper tubing without shutting off the water, simply disassemble the ADD-A-VALVE body by removing the (4) SS316 allen screws. Brush a thin coat of Jomar Seal WOG, hard set, thread sealant on the inner surface of both ADD-A-VALVE cavities, the width of both valve bodies and allow to dry for three minutes, then assemble the ADD-A-VALVE around the copper tubing. Reinsert the 4 allen screws and tighten evenly in an X pattern to align the ADD-A-VALVE body evenly on the

copper tubing. Use a 3.9"manual, ratchet type, socket wrench on the 1/2", 3/4" and 1"sizes and a 9/16" on the 1 1/4", 1 1/2" and 2"sizes to drive the finely threaded 316SS stem and cutter assembly down until you have through both wall of the copper tubing. the stem and cutter assembly will then seat inside the body cavity on the newly designed internal shut off stop. CONTINUE TO MANUALLY RATCHET THE SOCKET WRENCH AN ADDITIONAL 1 AND 1/2 TURNS TO EXPAND THE VITON SEAL. The above process, if properly executed will completely seal off the water flow in he copper tubing under pressure from 0 psi to 145 psi. next remove the cleanout cap at the bottom of the valve body, if there is a leak, tighten down the steam assembly until the flow of water stops. Remove the two (2) copper wall slugs with a a pair of needle nose pliers, making sure that both the inside of the cutter and the cleanout cap are free of all debris by opening the valve and flushing out the line into a light plastic bucket suspended on the copper line with an 'S"hanger. Reinsert the cleanout cap into the valve body and tighten. Once you have replaced the defective valve or installed a new ball valve down stream, you may fully open the ADD-A-VALVE by reversing the stem with a Makita type battery powered drill or by using a manual socket wrench and backing out the stem until a full water flow is restored to the line. The ADD-A-VALVE is now a permanent part of the copper tube installation. THE CLEANOUT CAP SERVES AS A LINE TAP BY ADDING AN ADAPTER.

DURABLA Basic check valves



Silent, sure, shockproof piping system protection. Stainless steel, 300 lb, WSP at 500 degrees Fahrenheit. Combines with almost any standard pipe fitting, forms a complete check valve suitable for practically all services - oil, water, refrigerants, light hydrocarbons, gas and steam. They can also operate in any position. Operates easily with low pressure drop, closes positively without leakage in any position. **AVAILABLE 3/4" TO 2"**

BABBIT SPROCKET RIMS

brings high valves within reach



BABBIT ADJUSTABLE SPROCKET RIMS WITH CHAIN GUIDE: Overhead or inaccessible valves, when equipped with this devise, may be conveniently and safely operated from the floor. Attached directly to hand wheels, the adjustable sprocket rim with chain guide can be quickly and easily installed. Rims and guides are available in cast or ductile iron.

SIZE	DIA OF	WEIGHT	DIA OF	CHAIN	CHAIN
	SPROCKET	IN LBS.	VALVE	SIZE NO	WEIGHT
	WHEEL		WHEELS		PER 100
			RIM WILL		LBS.
			FIT		
0	4	2	2-4	1	10
1	5 7/8	4	41/8-57/8	2	17 1/2
1 1/2	7 1/2	5	6-71/2	2	17 1/2
2	9	8	73/4-9	2	17 1/2
2 1/2	12 1/2	15	91/4-121/2	3	30
3	15 1/2	21	123/4-151/2	3	30
3 1/2	19	25	153/4-19	3	30

DUFF CO.

CAST STEEL VALVES



CLASS 150 GATE O.S.&Y., BOLTED BONNET FLEXIBLE AND SOLID WEDGE



CLASS 150 GLOBE O.S.&Y., BOLTED BONNET

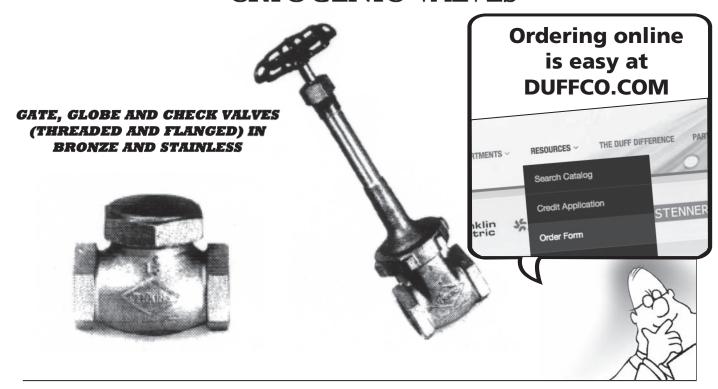


CLASS 150 SWING CHECK BOLTED COVER



CLASS 150 BALL VALVE TWIN SEAL, TFE SEATS

CRYOGENIC VALVES





How to Order

Submit your order online or email info@duffco.com

Be sure to include product numbers descriptions quantities

Don't forget to include your name!

DUFF SUPPLY COMPANY

WATER TREATMENT EQUIPMENT - PUMPS - PLUMBING - HEATING - INDUSTRIAL SUPPLIES - PUMPS STEAM SPECIALTIES - PIPE - VALVES - FITTINGS - SOFTENERS - FILTERS

201 EAST LAFAYETTE STREET, P.O. BOX 618, NORRISTOWN, PA 19401 PHONE: 610-275-4453 FAX: 610-279-6299



SOLD TO:		SHIP TO:		
er District Carrier	- La constant de			
YOUR NAM	ИЕ:	PURCHASE ORDE	R NO	
TODAY'S I	DATE:	REQUIRED DATE:		
QTY	FIG. NO.	DESCRIPTION	PRICE/EA	TOTAL
				-

DWC

TERMS: NET - $10^{\rm TH}$ OF MONTH FOLLOWING PURCHASE WE WILL PREPAY AND ADD FREIGHT FOR ALL ORDERS SHIPPED UPS OR COMMON CARRIER

Products for Quality Water

All accounts are to be paid in full to Duff Supply Company monthly by the tenth (10th) day of the month following invoice date, a 1% service charge and a 1% interest charge will be made on any balance open at the end of the month following invoice, and in the event that legal action or lien be undertaken, or the service of a collection agency are used to collet this account, the customer shall pay all expenses incurred by Duff Supply Company, such as, but not limited to, costs and collection, legal and lien fees.

QTY	FIG. NO.	DESCRIPTION	PRICE/EA	TOTAL

Thank You for your business!







DUFF COMPANY

201 East Lafayette Street Norristown, PA 19401





Legal Name		
Name in which business is condu	ıcted	
Billing Address		
City	State_	Zip
Purchasing Phone	A/P Phone	Fax
Principal's Name	****	
Principal's Address		
City	State_	Zip
Phone (Office)	(Cell)	E-mail address
Website address (If applicable)_		

	SHIPPING ADDRESS - IF	DIFFERENT
Shipping Address		Phone
City	State_	Zip
Tax Exempt Number Exempt Account without certific		copy of Certificate. We CAN NOT set up a Tax
·	****	
	TYPE OF BUSINE	ess
Hospital Factory (OEM)	Factory (Mtnd)	Hotel or Apts Well Drilling _ Office Building Shopping Center _ Other (Please name)
Have you been contacted by one	e of our salesman?Nam	e
If YES, please explain		
Name of person authorized to p	ick up	
D&B Rating Check	one: Corporation Par	rtnership Individual Proprietor
If division of another company.	name parent company and rela	tionship

DUFF COMPANY

201 East Lafayette Street, Norristown, PA 19401

TRADE REFERENCES

Name		Type of business				
Address						
City		State	Zip			
Phone		Fax				

Name		Туре	e of business			
Address						
City		State	Zip			
Phone		Fax				

Name		Турє	e of business			
Address						
City		State	Zip			
Phone		Fax				

Bank reference_						
			Zip			
•		t	·			
application is correct that a 1% service ch- in the event that leg expenses incurred by	t, that all accounts are to narge and a 1% interest o gal action or lien be take y the Duff company, such	o be paid in full to Duff Company monthly by the charge will be made an any balance open at the	3			
By	e or Account)					
•						
	ole consideration, hereby ns) payments of all bills ar	and r jointly, severally and personally unconditionally o and other obligations (as set forth above) of the a	guarantee, warrant and promise the full and applicate in connection with any credit extended to			
Principal	Witness	Principal's Spouse	Witness			
Principal	Witness	Principal's Spouse	Witness			
•		ners. Please provide a fax number where we PLEASE FAX FORM TO 610-275-6761				
*As appropriate, we m	nay also require the guaran	ntee of a principal and, in some cases, the principal's sp				
C. die Lingie.		For Duff Company Use Only	C. Marine Break			
JG103111C		Date Approved:				